

SIPLUS S7-300 CPU 317F-2PN/DP -25...+60 °C with conformal coating Based on 6ES7317-2FK14-0AB0 . Central processing unit with 1.5 MB work memory, 1st interface MPI/DP 12Mbit/ s, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required



General information	
HW functional status	01
Firmware version	V3.2
Engineering with	
<ul style="list-style-type: none"> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	
<ul style="list-style-type: none"> <li>24 V DC</li> </ul>	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> <li>Repeat rate, min.</li> </ul>	5 ms 1 s
Input current	
Current consumption (rated value)	750 mA
Current consumption (in no-load operation), typ.	150 mA

Inrush current, typ.	4 A
$I^2t$	1 A <sup>2</sup> ·s
<b>Power loss</b>	
Power loss, typ.	4.65 W
<b>Memory</b>	
<b>Work memory</b>	
<ul style="list-style-type: none"> <li>integrated</li> </ul>	1 536 kbyte
<ul style="list-style-type: none"> <li>expandable</li> </ul>	No
<ul style="list-style-type: none"> <li>Size of retentive memory for retentive data blocks</li> </ul>	256 kbyte
<b>Load memory</b>	
<ul style="list-style-type: none"> <li>Plug-in (MMC)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
<ul style="list-style-type: none"> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
<b>Backup</b>	
<ul style="list-style-type: none"> <li>present</li> </ul>	Yes; Guaranteed by MMC (maintenance-free)
<ul style="list-style-type: none"> <li>without battery</li> </ul>	Yes; Program and data
<b>CPU processing times</b>	
for bit operations, typ.	0.025 μs
for word operations, typ.	0.03 μs
for fixed point arithmetic, typ.	0.04 μs
for floating point arithmetic, typ.	0.16 μs
<b>CPU-blocks</b>	
Number of blocks (total)	2 048; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
<b>DB</b>	
<ul style="list-style-type: none"> <li>Number, max.</li> </ul>	2 048; Number range: 1 to 16000
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	64 kbyte
<b>FB</b>	
<ul style="list-style-type: none"> <li>Number, max.</li> </ul>	2 048; Number range: 0 to 7999
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	64 kbyte
<b>FC</b>	
<ul style="list-style-type: none"> <li>Number, max.</li> </ul>	2 048; Number range: 0 to 7999
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	64 kbyte
<b>OB</b>	
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	64 kbyte
<ul style="list-style-type: none"> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul style="list-style-type: none"> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul style="list-style-type: none"> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul style="list-style-type: none"> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35

• Number of process alarm OBs	1; OB 40
• Number of DPV1 alarm OBs	3; OB 55, 56, 57
• Number of isochronous mode OBs	1; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
• Number of startup OBs	1; OB 100
• Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
• Number of synchronous error OBs	2; OB 121, 122
<b>Nesting depth</b>	
• per priority class	16
• additional within an error OB	4
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
• Number	512
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	511
— preset	Z 0 to Z 7
<b>Counting range</b>	
— can be set	Yes
— lower limit	0
— upper limit	999
<b>IEC counter</b>	
• Number	Unlimited (limited only by RAM capacity)
<b>S7 times</b>	
• Number	512
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	511
— preset	No retentivity
<b>Time range</b>	
— lower limit	10 ms
— upper limit	9 990 s
<b>IEC timer</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
retentive data area in total	All, max. 256 KB
<b>Flag</b>	

• Number, max.	4 096 byte
• Retentivity available	Yes; From MB 0 to MB 4095
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; 1 memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes; via non-retain property on DB
• Retentivity preset	Yes
<b>Local data</b>	
• per priority class, max.	32 768 byte; Max. 2048 bytes per block
<b>Address area</b>	
<b>I/O address area</b>	
• Inputs	8 192 byte
• Outputs	8 192 byte
<b>of which distributed</b>	
— Inputs	8 192 byte
— Outputs	8 192 byte
<b>Process image</b>	
• Inputs	8 192 byte
• Outputs	8 192 byte
• Inputs, adjustable	8 192 byte
• Outputs, adjustable	8 192 byte
• Inputs, default	256 byte
• Outputs, default	256 byte
<b>Subprocess images</b>	
• Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
<b>Digital channels</b>	
• Inputs	65 536
— of which central	1 024
• Outputs	65 536
— of which central	1 024
<b>Analog channels</b>	
• Inputs	4 096
— of which central	256
• Outputs	4 096
— of which central	256
<b>Hardware configuration</b>	
Number of expansion units, max.	3
<b>Number of DP masters</b>	
• integrated	1
• via CP	4

Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
• Modules per rack, max.	8
Time of day	
Clock	
• Hardware clock (real-time)	Yes
• retentive and synchronizable	Yes
• Backup time	6 wk; At 40 °C ambient temperature
• Deviation per day, max.	10 s; Typ.: 2 s
• Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
• Behavior of the clock following expiry of backup period	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
• Number	4
• Number/Number range	0 to 3
• Range of values	0 to 2 <sup>31</sup> hours (when using SFC 101)
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1

Number of PROFINET interfaces	1
Number of RS 485 interfaces	1
Number of RS 422 interfaces	0

## 1. Interface

Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA

<b>Functionality</b>	
• MPI	Yes
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	Yes
• Point-to-point connection	No

<b>MPI</b>	
• Transmission rate, max.	12 Mbit/s

<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes

<b>DP master</b>	
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	124

<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Number of DP slaves that can be simultaneously activated/deactivated, max.	8

— Direct data exchange (slave-to-slave communication)	Yes; As subscriber
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<b>User data per DP slave</b>	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
<b>DP slave</b>	
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	Yes; only with passive interface
• Address area, max.	32
• User data per address area, max.	32 byte
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte

## 2. Interface

Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
<b>Interface types</b>	
• Number of ports	2
• integrated switch	Yes
<b>Media redundancy</b>	
• supported	Yes
• Switchover time on line break, typ.	200 ms; PROFINET MRP

• Number of stations in the ring, max.	50
<b>Functionality</b>	
• MPI	No
• PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
• PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
• PROFIBUS DP master	No
• PROFIBUS DP slave	No
• Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
• Web server	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— Shared device	Yes
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	32
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of IO Devices with IRT and the option "high flexibility"	128
— of which in line, max.	61
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— IO Devices changing during operation (partner ports), supported	Yes
— Number of IO Devices per tool, max.	8
— Device replacement without swap medium	Yes
— Send cycles	250 µs, 500 µs, 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)



— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
<b>Address area</b>	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
<b>PROFINET IO Device</b>	
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFINergy	Yes; With SFB 73 / 74 prepared for loadable PROFINergy standard FB for I-Device
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Transfer memory</b>	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
<b>Submodules</b>	
— Number, max.	64
— User data per submodule, max.	1 024 byte
<b>PROFINET CBA</b>	
• acyclic transmission	Yes
• cyclic transmission	Yes
<b>Open IE communication</b>	
• Number of connections, max.	16
• Local port numbers used at the system end	0, 20, 21, 25, 80, 102, 135, 161, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
• Keep-alive function, supported	Yes
<b>Protocols</b>	
<b>Open IE communication</b>	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Data length for connection type 01H, max.	1 460 byte
— Data length for connection type 11H, max.	32 768 byte
— several passive connections per port, supported	Yes

<ul style="list-style-type: none"> <li>• ISO-on-TCP (RFC1006) <ul style="list-style-type: none"> <li>— Data length, max.</li> </ul> </li> <li>• UDP <ul style="list-style-type: none"> <li>— Number of connections, max.</li> <li>— Data length, max.</li> </ul> </li> </ul>	<p>Yes; via integrated PROFINET interface and loadable FBs 32 768 byte</p> <p>Yes; via integrated PROFINET interface and loadable FBs 16</p> <p>1 472 byte</p>
<b>Web server</b>	
<ul style="list-style-type: none"> <li>• User-defined websites</li> <li>• Number of HTTP clients</li> </ul>	<p>Yes</p> <p>5</p>
<b>Isochronous mode</b>	
Isochronous operation (application synchronized up to terminal)	Yes; Via PROFIBUS DP or PROFINET interface
<b>Communication functions</b>	
PG/OP communication	Yes
Data record routing	Yes
<b>Global data communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• Number of GD loops, max.</li> <li>• Number of GD packets, max.</li> <li>• Number of GD packets, transmitter, max.</li> <li>• Number of GD packets, receiver, max.</li> <li>• Size of GD packets, max.</li> <li>• Size of GD packet (of which consistent), max.</li> </ul>	<p>Yes</p> <p>8</p> <p>8</p> <p>8</p> <p>8</p> <p>22 byte</p> <p>22 byte</p>
<b>S7 basic communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• User data per job, max.</li> <li>• User data per job (of which consistent), max.</li> </ul>	<p>Yes</p> <p>76 byte</p> <p>76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)</p>
<b>S7 communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• as server</li> <li>• as client</li> <li>• User data per job, max.</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB</p> <p>See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)</p>
<b>S5 compatible communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes; via CP and loadable FC
<b>Web server</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes
<b>PROFINET CBA (at set setpoint communication load)</b>	
<ul style="list-style-type: none"> <li>• Setpoint for the CPU communication load</li> <li>• Number of remote interconnection partners</li> <li>• Number of functions, master/slave</li> </ul>	<p>50 %</p> <p>32</p> <p>30</p>

• Total of all master/slave connections	1 000
• Data length of all incoming connections master/slave, max.	4 000 byte
• Data length of all outgoing connections master/slave, max.	4 000 byte
• Number of device-internal and PROFIBUS interconnections	500
• Data length of device-internal und PROFIBUS interconnections, max.	4 000 byte
• Data length per connection, max.	1 400 byte
<b>Remote interconnections with acyclic transmission</b>	
— Sampling frequency: Sampling time, min.	500 ms
— Number of incoming interconnections	100
— Number of outgoing interconnections	100
— Data length of all incoming interconnections, max.	2 000 byte
— Data length of all outgoing interconnections, max.	2 000 byte
— Data length per connection, max.	1 400 byte
<b>Remote interconnections with cyclic transmission</b>	
— Transmission frequency: Transmission interval, min.	10 ms
— Number of incoming interconnections	200
— Number of outgoing interconnections	200
— Data length of all incoming interconnections, max.	2 000 byte
— Data length of all outgoing interconnections, max.	2 000 byte
— Data length per connection, max.	450 byte
<b>HMI variables via PROFINET (acyclic)</b>	
— Number of stations that can log on for HMI variables (PN OPC/iMap)	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
— Number of HMI variables	200
— Data length of all HMI variables, max.	2 000 byte
<b>PROFIBUS proxy functionality</b>	
— supported	Yes
— Number of linked PROFIBUS devices	16
— Data length per connection, max.	240 byte; Slave-dependent
<b>Number of connections</b>	
• overall	32
• usable for PG communication	31
— reserved for PG communication	1

- adjustable for PG communication, min.
- adjustable for PG communication, max.
- usable for OP communication
  - reserved for OP communication
  - adjustable for OP communication, min.
  - adjustable for OP communication, max.
- usable for S7 basic communication
  - reserved for S7 basic communication
  - adjustable for S7 basic communication, min.
  - adjustable for S7 basic communication, max.
- usable for S7 communication
  - reserved for S7 communication
  - adjustable for S7 communication, min.
  - adjustable for S7 communication, max.
- total number of instances, max.
- usable for routing

1
31
31
1
1
31
30
0
0
30
16
0
0
16
32
X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.

### S7 message functions

Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300

### Test commissioning functions

Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
• Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
<b>Forcing</b>	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
• Number of variables, max.	10
<b>Diagnostic buffer</b>	
• present	Yes
• Number of entries, max.	500
— adjustable	No

— of which powerfail-proof	100; Only the last 100 entries are retained
• Number of entries readable in RUN, max.	499
— can be set	Yes; From 10 to 499
— preset	10
<b>Service data</b>	
• can be read out	Yes
<b>Standards, approvals, certificates</b>	
CE mark	Yes
UL approval	Yes; File E239877
FM approval	Yes; CofC 3028431
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
<b>Railway application</b>	
• EN 50155	No
<b>Use in hazardous areas</b>	
• ATEX	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
• min.	-25 °C; = Tmin
• max.	60 °C; = Tmax
<b>Ambient temperature during storage/transportation</b>	
• min.	-40 °C
• max.	70 °C
<b>Altitude during operation relating to sea level</b>	
• Installation altitude above sea level, max.	2 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)
<b>Relative humidity</b>	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
<b>Resistance</b>	
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request

- to chemically active substances according to EN 60721-3-6
- to mechanically active substances according to EN 60721-3-6

Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); \*

Yes; Class 6S3 incl. sand, dust; \*

from supply voltage 1L+

- Note regarding classification of environmental conditions acc. to EN 60721

\* The supplied plug covers must remain in place over the unused interfaces during operation!

## Configuration

### Configuration software

- STEP 7 Yes; V5.5 or higher

### Programming

- Command set see instruction list
- Nesting levels 8
- System functions (SFC) see instruction list
- System function blocks (SFB) see instruction list

### Programming language

- LAD Yes
- FBD Yes
- STL Yes
- SCL Yes
- CFC Yes
- GRAPH Yes
- HiGraph® Yes

### Know-how protection

- User program protection/password protection Yes
- Block encryption Yes; With S7 block Privacy

## Dimensions

Width	40 mm
Height	125 mm
Depth	130 mm

## Weights

Weight, approx. 340 g

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