

Spare part SIPLUS ET 200SP CPU 1512SP F-1 PN-25...+60°C with conformal coating based on 6ES7 512-1SK00-0AB0 . Central processing unit with Work memory 300 KB for program and 1MB for data, 1st interface, PROFINET IRT with 3 Port Switch, 48 ns bit performance, SIMATIC Memory Card required



Figure similar

General information	
Product type designation	CPU 1512SP F-1 PN
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.6 A
Inrush current, max.	4.7 A; Rated value

I ² t	0.14 A ² ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	300 kbyte
• integrated (for data)	1 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of blocks (total)	2 000
DB	
• Number, max.	2 000; Number range: 1 to 65535
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number, max.	1 998; Number range: 1 to 65535
• Size, max.	300 kbyte
FC	
• Number, max.	1 999; Number range: 1 to 65535
• Size, max.	300 kbyte
OB	
• Size, max.	300 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3

• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24

Counters, timers and their retentivity

S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

Data areas and their retentivity

Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Flag	
• Number, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block

Address area

Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image

per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	2
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
• Modules per rack, max.	64; CPU + 64 modules + server module (mounting width max. 1 m)
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
1. Interface	
Interface types	

- Number of ports 3
- integrated switch Yes
- RJ 45 (Ethernet) Yes; 1. integr. + 2. via BusAdapter BA 2x RJ45

Functionality

- PROFINET IO Controller Yes
- PROFINET IO Device Yes
- SIMATIC communication Yes
- Open IE communication Yes
- Web server Yes
- Media redundancy Yes

2. Interface

Interface types

- Number of ports 1
- RS 485 Yes; Via CM DP module

Functionality

- PROFIBUS DP master Yes
- PROFIBUS DP slave Yes
- SIMATIC communication Yes

Interface types

RJ 45 (Ethernet)

- 100 Mbps Yes
- Autonegotiation Yes
- Autocrossing Yes
- Industrial Ethernet status LED Yes

RS 485

- Transmission rate, max. 12 Mbit/s

Protocols

Number of connections

- Number of connections, max. 88
- Number of connections reserved for ES/HMI/web 10
- Number of connections via integrated interfaces 88
- Number of S7 routing paths 16

PROFINET IO Controller

Services

- PG/OP communication Yes
- S7 routing Yes
- Isochronous mode Yes
- Open IE communication Yes
- IRT Yes

— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 253 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Redundancy mode	
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
Update time for IRT	
— for send cycle of 250 μ s	250 μ s to 4 ms
— for send cycle of 500 μ s	500 μ s to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 875 μ s)
Update time for RT	
— for send cycle of 250 μ s	250 μ s to 128 ms
— for send cycle of 500 μ s	500 μ s to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— PROFlenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
Redundancy mode	

— MRP	Yes
SIMATIC communication	
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
• Number of connections, max.	48
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	No
— Equidistance	No
— Number of DP slaves	125
— Activation/deactivation of DP slaves	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
• Switchover time on line break, typ.	200 ms
• Number of stations in the ring, max.	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; For PROFINET only
S7 message functions	
Number of login stations for message functions, max.	32

Program alarms	Yes
Number of configurable program alarms	5 000
Number of simultaneously active program alarms	
• Number of program alarms	300
• Number of alarms for system diagnostics	100
• Number of alarms for motion technology objects	80

Test commissioning functions

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 3 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No

Status/control

• Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job

Forcing

• Forcing	Yes
• Forcing, variables	Inputs, outputs
• Number of variables, max.	200

Diagnostic buffer

• present	Yes
• Number of entries, max.	1 000
— of which powerfail-proof	500

Traces

• Number of configurable Traces	4; Up to 512 KB of data per trace are possible
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Interrupts/diagnostics/status information

Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Monitoring of the supply voltage (PWR-LED)	Yes
• Connection display LINK TX/RX	Yes

Supported technology objects

Motion Control	Yes
• Speed-controlled axis	
— Number of speed-controlled axes, max.	6; Max. number of speed-controlled axes (requirement: there must be no other motion technology objects created)
• Positioning axis	

<ul style="list-style-type: none"> — Number of positioning axes, max. 	6; Max. number of positioning axes (requirement: there must be no other motion technology objects created)
<ul style="list-style-type: none"> • Synchronized axes (relative gear synchronization) <ul style="list-style-type: none"> — Number of axes, max. 	3; Max. number of synchronous axes (requirement: there must be no other motion technology objects created)
<ul style="list-style-type: none"> • External encoders <ul style="list-style-type: none"> — Number of external encoders, max. 	6; Max. number of external encoders (requirement: there must be no other motion technology objects created)
Controller	
<ul style="list-style-type: none"> • PID_Compact • PID_3Step • PID-Temp 	<p>Yes; Universal PID controller with integrated optimization</p> <p>Yes; PID controller with integrated optimization for valves</p> <p>Yes; PID controller with integrated optimization for temperature</p>
Counting and measuring	
<ul style="list-style-type: none"> • High-speed counter 	Yes

Standards, approvals, certificates

Highest safety class achievable in safety mode	
Probability of failure (for service life of 20 years and repair time of 100 hours)	
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09 1/h

Ambient conditions

Ambient temperature during operation	
• horizontal installation, min.	-25 °C; = Tmin
• horizontal installation, max.	60 °C; = Tmax
• vertical installation, min.	-25 °C; = Tmin
• vertical installation, max.	50 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 080 hPa ... 795 hPa (-1 000 m ... +2 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request

— to chemically active substances according to EN 60721-3-3

Yes; Class 3C4 (RH < 75%) incl. salt spray according to EN 60068-2-52 (degree of severity 3). The supplied connector covers must remain on the unused interfaces during operation!

— to mechanically active substances according to EN 60721-3-3

Yes; Class 3S4 incl. sand, dust. The supplied connector covers must remain on the unused interfaces during operation!

Configuration

Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
Access protection	
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
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