

SIPLUS S7-1500 CPU-1516F-3 PN/DP -25...+60 °C Startup -20 °C with conformal coating Based on: 6ES7516-3FN01-0AB0 . Central processing unit with RAM 1.5 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: Ethernet, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1516F-3 PN/DP
HW functional status	FS01
Firmware version	V1.8
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated as of version 	V13 SP1 Update 4
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	

- Mains/voltage failure stored energy time 5 ms

Input current

Current consumption (rated value)	0.85 A
Inrush current, max.	2.4 A; Rated value
I ² t	0.02 A ² ·s

Power

Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W

Power loss

Power loss, typ.	7 W
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Memory

SIMATIC memory card required	Yes
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Work memory

- integrated (for program) 1.5 Mbyte
- integrated (for data) 5 Mbyte

Load memory

- Plug-in (SIMATIC Memory Card), max. 32 Gbyte

Backup

- maintenance-free Yes

CPU processing times

for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns

CPU-blocks

Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
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DB

- Number range 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
- Size, max. 5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB

FB

- Number range 0 ... 65 535
- Size, max. 512 kbyte

FC

- Number range 0 ... 65 535
- Size, max. 512 kbyte

OB

• Size, max.	512 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	2
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Flag	
• Number, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No

Local data	
<ul style="list-style-type: none"> • per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
<ul style="list-style-type: none"> • Inputs 	32 kbyte; All inputs are in the process image
<ul style="list-style-type: none"> • Outputs 	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul style="list-style-type: none"> • Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	20
Number of DP masters	
<ul style="list-style-type: none"> • integrated 	1
<ul style="list-style-type: none"> • Via CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul style="list-style-type: none"> • integrated 	1
<ul style="list-style-type: none"> • Via CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul style="list-style-type: none"> • Modules per rack, max. 	32; CPU + 31 modules
<ul style="list-style-type: none"> • Number of lines, max. 	1
PtP CM	
<ul style="list-style-type: none"> • Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
<ul style="list-style-type: none"> • Type 	Hardware clock
<ul style="list-style-type: none"> • Backup time 	6 wk; At 40 °C ambient temperature, typically
<ul style="list-style-type: none"> • Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
<ul style="list-style-type: none"> • Number 	16
Clock synchronization	
<ul style="list-style-type: none"> • supported 	Yes
<ul style="list-style-type: none"> • to DP, master 	Yes

- in AS, master
- in AS, slave
- on Ethernet via NTP

Yes
Yes
Yes

Interfaces

Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1

1. Interface

Interface types

- Number of ports
- integrated switch
- RJ 45 (Ethernet)

2
Yes
Yes; X1

Functionality

- PROFINET IO Controller
- PROFINET IO Device
- SIMATIC communication
- Open IE communication
- Web server
- Media redundancy

Yes
Yes
Yes
Yes
Yes
Yes

2. Interface

Interface types

- Number of ports
- integrated switch
- RJ 45 (Ethernet)

1
No
Yes; X2

Functionality

- PROFINET IO Controller
- PROFINET IO Device
- SIMATIC communication
- Open IE communication
- Web server

No
No
Yes
Yes
Yes

3. Interface

Interface types

- Number of ports
- RS 485

1
Yes

Functionality

- PROFIBUS DP master
- PROFIBUS DP slave
- SIMATIC communication

Yes
No
Yes

Interface types

RJ 45 (Ethernet)

- 100 Mbps

Yes

• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s

Protocols

Number of connections	
• Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	128
• Number of S7 routing paths	16

PROFINET IO Controller

Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— PROFINergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Redundancy mode	
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms

— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— PROFinergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
Redundancy mode	
— MRP	Yes
SIMATIC communication	
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	

• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
• Number of connections, max.	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Activation/deactivation of DP slaves	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
• Switchover time on line break, typ.	200 ms
• Number of stations in the ring, max.	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 375 µs
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program alarms	10 000
Number of simultaneously active program alarms	
• Number of program alarms	600
• Number of alarms for system diagnostics	200
• Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
• Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
• Number of variables, max.	
— of which status variables, max.	200; per job

— of which control variables, max.	200; per job
Forcing	
• Forcing, variables	Peripheral inputs/outputs
• Number of variables, max.	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
• Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	
• Speed-controlled axis	Yes
— Number of speed-controlled axes, max.	30; Requirement: There must be no other motion technology objects created
• Positioning axis	
— Number of positioning axes, max.	30; Requirement: There must be no other motion technology objects created
• Synchronized axes (relative gear synchronization)	
— Number of axes, max.	15; Requirement: There must be no other motion technology objects created
• External encoders	
— Number of external encoders, max.	30; Requirement: There must be no other motion technology objects created
Controller	
• PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
• High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	-25 °C; = Tmin; startup @ -25 °C; startup display @ -20 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off

<ul style="list-style-type: none"> • vertical installation, min. • vertical installation, max. 	-25 °C; = Tmin; startup @ -25 °C; startup display @ -20 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. • max. 	-40 °C 70 °C
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. • Ambient air temperature-barometric pressure-altitude 	2 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
from supply voltage 1L+	
— Note regarding classification of environmental conditions acc. to EN 60721	* The supplied plug covers must remain in place over the unused interfaces during operation!
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	

• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
Access protection	
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	845 g
Other	
Note:	At temperatures below 0 °C legibility may be restricted and representation of dynamic contents may be slower
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